



# ...or with the Teach-in procedure

**Teach-in switched output D1**

<p>Adjust detect point D1</p> <p>Place object at position ①</p> <p>Press T1 until »d« is shown</p> <p>123 Current measuring value</p> <p>Press T1 until »End« is shown</p>	<p>Adjust window mode D1</p> <p>Place object at position ①</p> <p>Press T1 until »d1« is shown</p> <p>123 Current measuring value</p> <p>Place object at position ②</p> <p>456 Current measuring value</p> <p>Press T1 until »End« is shown</p>	<p>Adjust two-way reflectiv barrier D1</p> <p>Place object at position ①</p> <p>Press T1 until »d1« is shown</p> <p>123 Current measuring value</p> <p>Press T1 until countdown passed from »- 8 -« to »- 0 -« and »End« is displayed</p>	<p>Set NOC/NCC D1</p> <p>Press T1 until countdown passed from »- 8 -« to »- 0 -« and NOC or NCC symbol is displayed</p> <p>000 Symbol NOC or NCC</p> <p>To change output function press T1</p> <p>000 Symbol NOC or NCC</p> <p>Press T1 and T2 simultaneously until »End« is displayed</p>
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Normal mode operation

**Teach-in analogue output D2**

<p>Adjust detect point D2</p> <p>Place object at position ①</p> <p>Press T2 until »d2« is shown</p> <p>123 Current measuring value</p> <p>Press T2 until »End« is shown</p>	<p>Adjust window mode D2</p> <p>Place object at position ①</p> <p>Press T2 until »d2« is shown</p> <p>123 Current measuring value</p> <p>Place object at position ②</p> <p>456 Current measuring value</p> <p>Press T2 until »End« is shown</p>	<p>Adjust two-way reflectiv barrier D2</p> <p>Place object at position ①</p> <p>Press T2 until »d2« is shown</p> <p>123 Current measuring value</p> <p>Press T2 until countdown passed from »- 8 -« to »- 0 -« and »End« is displayed</p>	<p>Set NOC/NCC D2</p> <p>Press T2 until countdown passed from »- 8 -« to »- 0 -« and NOC or NCC symbol is displayed</p> <p>000 Symbol NOC or NCC</p> <p>To change output function press T2</p> <p>000 Symbol NOC or NCC</p> <p>Press T1 and T2 simultaneously until »End« is displayed</p>
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Normal mode operation

### Key lock and factory setting

<p>Activate/deactivate TouchControl</p> <p>Turn supply voltage OFF</p> <p>While pressing T1 turn supply voltage ON until »on« or »off« is displayed</p> <p>On »on« or »off«</p> <p>To activate or deactivate press T1</p> <p>OFF »on« or »off«</p> <p>To activate or deactivate press T1</p>	<p>Reset to factory setting</p> <p>Turn supply voltage OFF</p> <p>Turn supply voltage ON while pressing T1 and keep it pressed for ca. 15 s until »ESET« has passed through the display</p> <p>Normal mode operation</p>
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## Usefull additional functions in Add-on menu (for experienced users only, settings not required for standard applications)

**Start here**

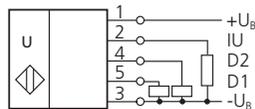
HELLO Pro **Add-on**

Press T1 and T2 simultaneously for about 13 s until »Add« is shown in the LED-display

<p>»C01«: Display bright</p> <p>»C02«: Display dimmed</p> <p>»C03«: Display off</p> <p><b>Ready</b></p>	<p>»- - «: Display in mm or cm</p> <p>»□□□«: Display in %, 100% at minimum measured value</p> <p>»□□□«: Display in %, 100% at maximum measured value</p>	<p>»Aut«: automatic detection of the load</p> <p>»U«: voltage output</p> <p>»I«: current output</p>	<p>Minimum value: »001«</p> <p>Maximum value: difference between maximum range and detect point - 1</p> <p>During window mode operation hysteresis influences both detect points.</p> <p><b>Hysteresis switched output D1</b></p>	<p>Minimum value: »001«</p> <p>Maximum value: difference between maximum range and detect point - 1</p> <p>During window mode operation hysteresis influences both detect points.</p> <p><b>Hysteresis switched output D2</b></p>	<p>»F00«: no filter</p> <p>»F01«: standard filter</p> <p>»F02«: veraging filter</p> <p>»F03«: oreground filter</p> <p>»F04«: background filter</p> <p><b>Measurement filter</b></p>	<p>Defines the strength of the chosen filter.</p> <p>»P00«: weak filter</p> <p>up to</p> <p>»P09«: strong filter</p> <p><b>Filter strength</b></p>	<p>Delay in seconds between the detection of an object and the output of the measured distance in case of object approach (behaves as on-delay).</p> <p>»00«: 0 s (no delay) up to</p> <p>»20«: 20 s response time</p> <p><b>Response time</b></p>	<p>Minimum value: blind zone</p> <p>Maximum value: nearwindow limit - 1</p> <p><b>Foreground suppression</b></p>	<p>No function</p>	<p>No function</p>	<p>Minimum value: sensor-distant window margin</p> <p>Maximum value: 999 mm for mic+25/...mic+35/... and 900 mm for all other types.</p> <p>999 cm for mic+130/...mic+340/...mic+600/...</p> <p><b>Measurement range</b></p>	<p>Put plane reflector vertically disposed in front of sensor: in an exact distance of 250 mm for mic+25... and mic+35... and 900 mm for all other types.</p> <p>Adjust display to 250 mm or 900 mm. Confirm calibration with T1 + T2.</p> <p><b>Calibration display</b></p>	<p>Affects the size of the detection zone.</p> <p>»E01«: high</p> <p>»E02«: standard</p> <p>»E03«: slight</p> <p><b>Detection zone sensitivity</b></p>
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**Note**  
Changes in the Add-on menu may impair the sensor function. A6, A7, A8, A10, A11, A12 have influence on the response time of the sensor.

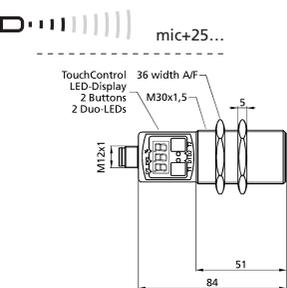
# Technical data



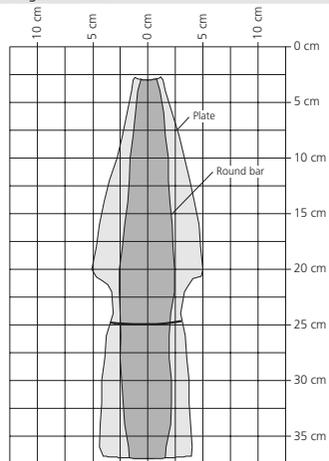
2 pnp switched outputs + analogue output

<b>Blind zone</b>	0 to 30 mm
<b>Operating range</b>	250 mm
<b>Maximum range</b>	350 mm
<b>Angle of beam spread</b>	Please see detection zone
<b>Transducer frequency</b>	320 kHz
<b>Resolution, sampling rate</b>	0.025 mm bis 0.10 mm, depending on the analogue window

**Detection zones for different objects:**  
The dark grey areas are determined with a thin round bar (10 or 27 mm dia.) and indicate the typical operating range of a sensor. In order to obtain the light grey areas, a plate (500 x 500 mm) is introduced into the beam spread from the side. In doing so, the optimum angle between plate and sensor is always employed. This therefore indicates the maximum detection zone of the sensor. It is not possible to evaluate ultrasonic reflections outside this area.



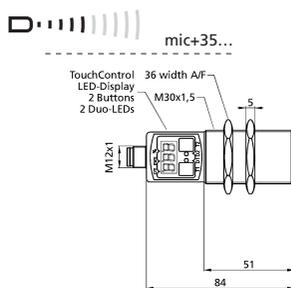
<b>Blind zone</b>	0 to 30 mm
<b>Operating range</b>	250 mm
<b>Maximum range</b>	350 mm
<b>Angle of beam spread</b>	Please see detection zone
<b>Transducer frequency</b>	320 kHz
<b>Resolution, sampling rate</b>	0.025 mm bis 0.10 mm, depending on the analogue window



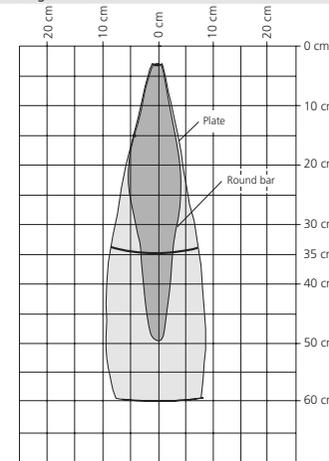
<b>operating voltage <math>U_B</math></b>	9 V to 30 V DC, short-circuit-proof, Class 2
<b>reproducibility</b>	± 0.15 %
<b>accuracy</b>	± 1 % (Temperature drift internal compensated, may be deactivated <sup>1)</sup> , 0.17%/K without compensation)
<b>Voltage ripple</b>	±10 %
<b>No-load supply current</b>	≤ 80 mA
<b>Housing</b>	Brass sleeve, nickel-plated, plastic parts: PBT, TPU; Ultrasonic transducer: polyurethane foam, epoxy resin with glass content

<b>Class of protection to EN 60529</b>	IP 67
<b>Norm conformity</b>	EN 60947-5-2
<b>Type of connection</b>	5-pin initiator plug, PBT
<b>Controls</b>	2 push-buttons (TouchControl)
<b>Indicators</b>	3-digit LED-display, 2 three-colour LEDs
<b>Programmable</b>	Yes, with TouchControl and LinkControl
<b>Operating temperature</b>	-25°C to +70°C
<b>Storage temperature</b>	-40°C to +85°C
<b>Weight</b>	150 g
<b>Switching hysteresis<sup>1)</sup></b>	3 mm
<b>switching frequency<sup>1)</sup></b>	11 Hz
<b>Response time<sup>1)</sup></b>	50 ms
<b>Time delay before availability</b>	< 300 ms

<b>Order No.</b>	mic+25/DDIU/TC
<b>Switched output</b>	2 x pnp, $U_B - 2 V$ , $I_{max} = 2 \times 200 \text{ mA}$ switchable NOC/NCC, short-circuit-proof
<b>Current output 4 - 20 mA</b>	$R_L \leq 100 \Omega$ at $9 V \leq U_B \leq 20 V$ ; $R_L \leq 500 \Omega$ at $U_B \geq 20 V$ Rising/falling output characteristic
<b>Voltage output 0 - 10 V</b>	$R_L \geq 100 \text{ k}\Omega$ at $U_B \geq 15 V$ , short-circuit-proof Rising/falling output characteristic



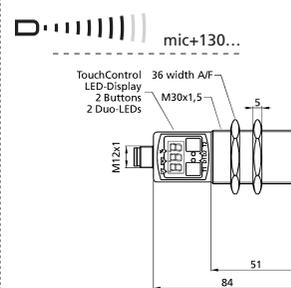
<b>Blind zone</b>	0 to 65 mm
<b>Operating range</b>	350 mm
<b>Maximum range</b>	600 mm
<b>Angle of beam spread</b>	Please see detection zone
<b>Transducer frequency</b>	400 kHz
<b>Resolution, sampling rate</b>	0.025 mm bis 0.17 mm, depending on the analogue window



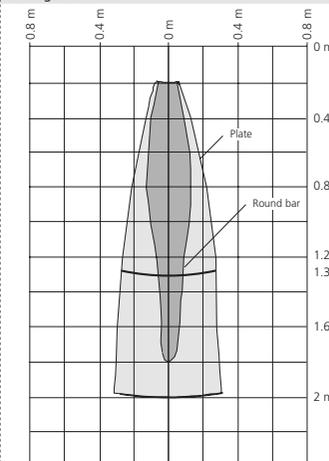
<b>operating voltage <math>U_B</math></b>	9 V to 30 V DC, short-circuit-proof, Class 2
<b>reproducibility</b>	± 0.15 %
<b>accuracy</b>	± 1 % (Temperature drift internal compensated, may be deactivated <sup>1)</sup> , 0.17%/K without compensation)
<b>Voltage ripple</b>	±10 %
<b>No-load supply current</b>	≤ 80 mA
<b>Housing</b>	Brass sleeve, nickel-plated, plastic parts: PBT, TPU; Ultrasonic transducer: polyurethane foam, epoxy resin with glass content

<b>Class of protection to EN 60529</b>	IP 67
<b>Norm conformity</b>	EN 60947-5-2
<b>Type of connection</b>	5-pin initiator plug, PBT
<b>Controls</b>	2 push-buttons (TouchControl)
<b>Indicators</b>	3-digit LED-display, 2 three-colour LEDs
<b>Programmable</b>	Yes, with TouchControl and LinkControl
<b>Operating temperature</b>	-25°C to +70°C
<b>Storage temperature</b>	-40°C to +85°C
<b>Weight</b>	150 g
<b>Switching hysteresis<sup>1)</sup></b>	5 mm
<b>switching frequency<sup>1)</sup></b>	8 Hz
<b>Response time<sup>1)</sup></b>	70 ms
<b>Time delay before availability</b>	< 300 ms

<b>Order No.</b>	mic+35/DDIU/TC
<b>Switched output</b>	2 x pnp, $U_B - 2 V$ , $I_{max} = 2 \times 200 \text{ mA}$ switchable NOC/NCC, short-circuit-proof
<b>Current output 4 - 20 mA</b>	$R_L \leq 100 \Omega$ at $9 V \leq U_B \leq 20 V$ ; $R_L \leq 500 \Omega$ at $U_B \geq 20 V$ Rising/falling output characteristic
<b>Voltage output 0 - 10 V</b>	$R_L \geq 100 \text{ k}\Omega$ at $U_B \geq 15 V$ , short-circuit-proof Rising/falling output characteristic



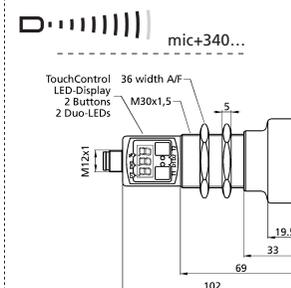
<b>Blind zone</b>	0 to 200 mm
<b>Operating range</b>	1.300 mm
<b>Maximum range</b>	2.000 mm
<b>Angle of beam spread</b>	Please see detection zone
<b>Transducer frequency</b>	200 kHz
<b>Resolution, sampling rate</b>	0.18 mm bis 0.57 mm, depending on the analogue window



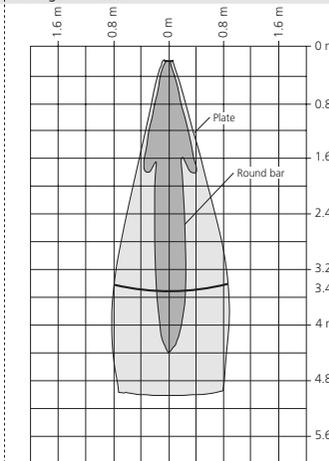
<b>operating voltage <math>U_B</math></b>	9 V to 30 V DC, short-circuit-proof, Class 2
<b>reproducibility</b>	± 0.15 %
<b>accuracy</b>	± 1 % (Temperature drift internal compensated, may be deactivated <sup>1)</sup> , 0.17%/K without compensation)
<b>Voltage ripple</b>	±10 %
<b>No-load supply current</b>	≤ 80 mA
<b>Housing</b>	Brass sleeve, nickel-plated, plastic parts: PBT, TPU; Ultrasonic transducer: polyurethane foam, epoxy resin with glass content

<b>Class of protection to EN 60529</b>	IP 67
<b>Norm conformity</b>	EN 60947-5-2
<b>Type of connection</b>	5-pin initiator plug, PBT
<b>Controls</b>	2 push-buttons (TouchControl)
<b>Indicators</b>	3-digit LED-display, 2 three-colour LEDs
<b>Programmable</b>	Yes, with TouchControl and LinkControl
<b>Operating temperature</b>	-25°C to +70°C
<b>Storage temperature</b>	-40°C to +85°C
<b>Weight</b>	150 g
<b>Switching hysteresis<sup>1)</sup></b>	20 mm
<b>switching frequency<sup>1)</sup></b>	6 Hz
<b>Response time<sup>1)</sup></b>	110 ms
<b>Time delay before availability</b>	< 300 ms

<b>Order No.</b>	mic+130/DDIU/TC
<b>Switched output</b>	2 x pnp, $U_B - 2 V$ , $I_{max} = 2 \times 200 \text{ mA}$ switchable NOC/NCC, short-circuit-proof
<b>Current output 4 - 20 mA</b>	$R_L \leq 100 \Omega$ at $9 V \leq U_B \leq 20 V$ ; $R_L \leq 500 \Omega$ at $U_B \geq 20 V$ Rising/falling output characteristic
<b>Voltage output 0 - 10 V</b>	$R_L \geq 100 \text{ k}\Omega$ at $U_B \geq 15 V$ , short-circuit-proof Rising/falling output characteristic



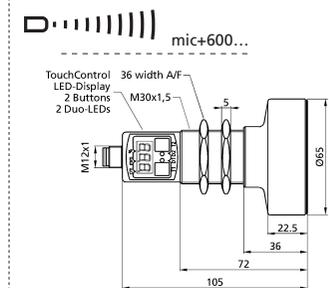
<b>Blind zone</b>	0 to 350 mm
<b>Operating range</b>	3.400 mm
<b>Maximum range</b>	5.000 mm
<b>Angle of beam spread</b>	Please see detection zone
<b>Transducer frequency</b>	120 kHz
<b>Resolution, sampling rate</b>	0.18 mm bis 1.50 mm, depending on the analogue window



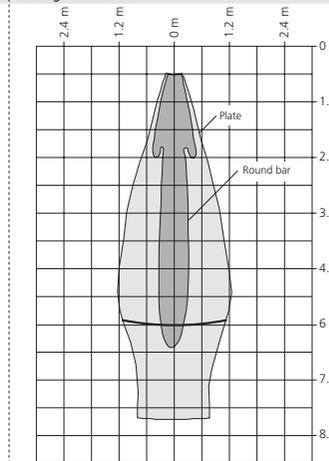
<b>operating voltage <math>U_B</math></b>	9 V to 30 V DC, short-circuit-proof, Class 2
<b>reproducibility</b>	± 0.15 %
<b>accuracy</b>	± 1 % (Temperature drift internal compensated, may be deactivated <sup>1)</sup> , 0.17%/K without compensation)
<b>Voltage ripple</b>	±10 %
<b>No-load supply current</b>	≤ 80 mA
<b>Housing</b>	Brass sleeve, nickel-plated, plastic parts: PBT, TPU; Ultrasonic transducer: polyurethane foam, epoxy resin with glass content

<b>Class of protection to EN 60529</b>	IP 67
<b>Norm conformity</b>	EN 60947-5-2
<b>Type of connection</b>	5-pin initiator plug, PBT
<b>Controls</b>	2 push-buttons (TouchControl)
<b>Indicators</b>	3-digit LED-display, 2 three-colour LEDs
<b>Programmable</b>	Yes, with TouchControl and LinkControl
<b>Operating temperature</b>	-25°C to +70°C
<b>Storage temperature</b>	-40°C to +85°C
<b>Weight</b>	210 g
<b>Switching hysteresis<sup>1)</sup></b>	50 mm
<b>switching frequency<sup>1)</sup></b>	3 Hz
<b>Response time<sup>1)</sup></b>	180 ms
<b>Time delay before availability</b>	< 380 ms

<b>Order No.</b>	mic+340/DDIU/TC
<b>Switched output</b>	2 x pnp, $U_B - 2 V$ , $I_{max} = 2 \times 200 \text{ mA}$ switchable NOC/NCC, short-circuit-proof
<b>Current output 4 - 20 mA</b>	$R_L \leq 100 \Omega$ at $9 V \leq U_B \leq 20 V$ ; $R_L \leq 500 \Omega$ at $U_B \geq 20 V$ Rising/falling output characteristic
<b>Voltage output 0 - 10 V</b>	$R_L \geq 100 \text{ k}\Omega$ at $U_B \geq 15 V$ , short-circuit-proof Rising/falling output characteristic



<b>Blind zone</b>	0 to 600 mm
<b>Operating range</b>	6.000 mm
<b>Maximum range</b>	8.000 mm
<b>Angle of beam spread</b>	Please see detection zone
<b>Transducer frequency</b>	80 kHz
<b>Resolution, sampling rate</b>	0.18 mm bis 2.40 mm, depending on the analogue window



<b>operating voltage <math>U_B</math></b>	9 V to 30 V DC, short-circuit-proof, Class 2
<b>reproducibility</b>	± 0.15 %
<b>accuracy</b>	± 1 % (Temperature drift internal compensated, may be deactivated <sup>1)</sup> , 0.17%/K without compensation)
<b>Voltage ripple</b>	±10 %
<b>No-load supply current</b>	≤ 80 mA
<b>Housing</b>	Brass sleeve, nickel-plated, plastic parts: PBT, TPU; Ultrasonic transducer: polyurethane foam, epoxy resin with glass content

<b>Class of protection to EN 60529</b>	IP 67
<b>Norm conformity</b>	EN 60947-5-2
<b>Type of connection</b>	5-pin initiator plug, PBT
<b>Controls</b>	2 push-buttons (TouchControl)
<b>Indicators</b>	3-digit LED-display, 2 three-colour LEDs
<b>Programmable</b>	Yes, with TouchControl and LinkControl
<b>Operating temperature</b>	-25°C to +70°C
<b>Storage temperature</b>	-40°C to +85°C
<b>Weight</b>	270 g
<b>Switching hysteresis<sup>1)</sup></b>	100 mm
<b>switching frequency<sup>1)</sup></b>	2 Hz
<b>Response time<sup>1)</sup></b>	240 ms
<b>Time delay before availability</b>	< 450 ms

<b>Order No.</b>	mic+600/DDIU/TC
<b>Switched output</b>	2 x pnp, $U_B - 2 V$ , $I_{max} = 2 \times 200 \text{ mA}$ switchable NOC/NCC, short-circuit-proof
<b>Current output 4 - 20 mA</b>	$R_L \leq 100 \Omega$ at $9 V \leq U_B \leq 20 V$ ; $R_L \leq 500 \Omega$ at $U_B \geq 20 V$ Rising/falling output characteristic
<b>Voltage output 0 - 10 V</b>	$R_L \geq 100 \text{ k}\Omega$ at $U_B \geq 15 V$ , short-circuit-proof Rising/falling output characteristic

1) Can be programmed with TouchControl and LinkControl

