

### Product Description

The bks+ ultrasonic web edge sensors are fork sensors for scanning the edges of sound-impermeable and slightly sound-permeable materials such as foil or paper. The fork's lower leg is equipped with an ultrasonic sensor which cyclically emits short sound impulses, which are detected by the ultrasonic receiver accommodated in the upper fork leg. Material immersing into the fork covers this sound path and thus attenuates the receive signal, which is evaluated by the internal electronics. An analogue signal and a binary value via IO-Link is output in dependence of the coverage degree.

- Via the Teach-in button on the edge sensor's top or via pin 5 on the device plug, the sensor can be adjusted to the material to be controlled.
- Choosing between rising and falling output characteristic is possible.
- Three LEDs indicate the position of the web material inside the fork.

### Safety Notes

- Read the operating manual prior to start-up.
- Connection, installation and adjustments may only be carried out by qualified staff.
- No safety component in accordance with the EU Machine Directive, use in the area of personal and machine protection not permitted.

### IO-Link

The bks+3/FIU/A and bks+6/FIU/A sensors are IO-Link-capable in accordance with IO-Link specification V1.1.3.

### Installation

- Mount the sensor at the installation site.
- Connect a connection cable to the M12 device plug, see Fig. 1.

1	+U <sub>B</sub>	colour brown
3	-U <sub>B</sub>	blue
4	F IO-Link	black
2	I/U	white
5	Com	grey

Fig. 1: Pin assignment with view onto sensor plug and colour coding of the microsonic connection cable

### Synchronisation

If the mounting distances between the sensors are less than those specified in Fig. 2 when operating several web edge sensors, the internal synchronisation should be used to avoid mutual interference between the sensors. Connect Sync-channels (pin 5 at the units receptacle) of a maximum of 10 sensors.

	distance
bks+3/FIU/A	<40 mm
bks+6/FIU/A	<50 mm

Fig. 2: Mounting distances below which synchronisation should be used

### Start-Up

- Connect the power supply.
- Adjustment to web material according to Diagram 1.

### Factory setting

- Analogue output on voltage output
- Rising analogue characteristic (0 V at maximum coverage)
- Switching output on High active
- Switching output window is around zero position

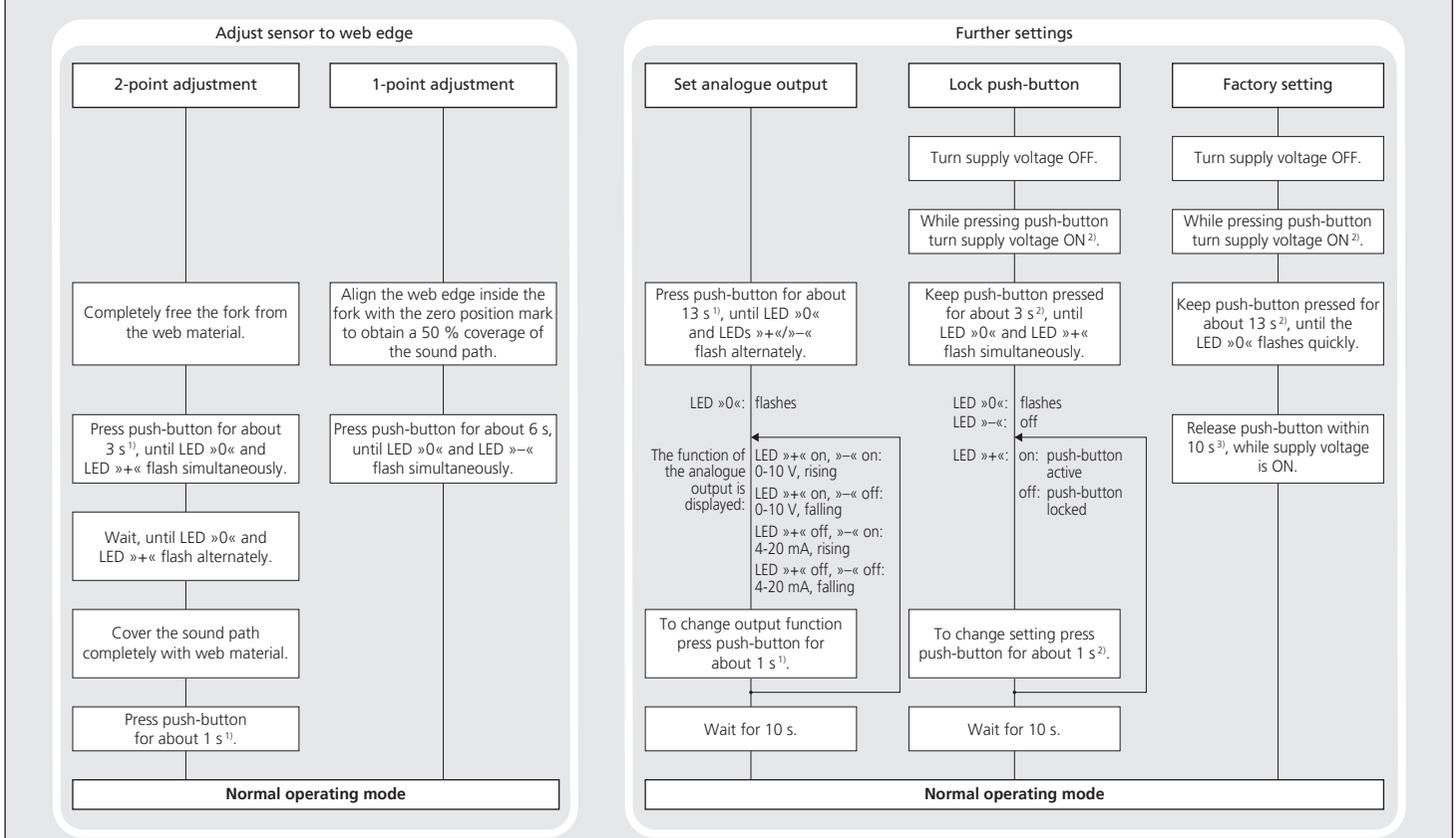
### Maintenance

microsonic sensors are maintenance-free. With heavy dirt deposits, we recommend a cleaning of the white sensor surface.

### Notes

- The working range depends on the ultrasonic transducers and cannot be adjusted (working range see »Technical data«).
- The sensor is adjusted to the web material and the environmental conditions using the 2-point adjustment (see Diagram 1).
- If the fork of the sensor cannot be completely cleared of web material, the sensor can be adjusted using the 1-point adjustment (see Diagram 1).
- For optimum measurement results the material to be detected should be kept in a range of ±5 mm around the centre between the upper and lower fork leg.
- The sensor can be reset to its factory settings (see »Further settings«, Diagram 1).
- Using the LinkControl adapter (optional accessory) and the LinkControl software for Windows®, all Teach-in and additional sensor parameter settings can be optionally adjusted.
- The ultrasonic transducers in the upper and lower fork leg are mounted with a slope of 2° for functional reasons.
- The latest IODD file and informations about start-up and configuration of bks+ sensors via IO-Link, you will find online at: [www.microsonic.de/en/IODD](http://www.microsonic.de/en/IODD).

## Diagram 1: Sensor adjustment via Teach-in procedure

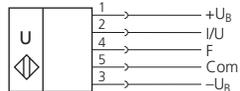


<sup>1)</sup> or connect pin 5 (Com) to +U<sub>B</sub>

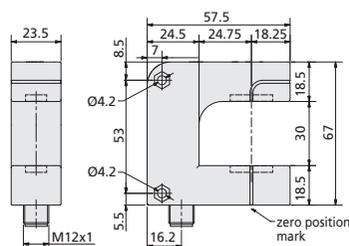
<sup>2)</sup> or connect pin 5 (Com) to -U<sub>B</sub>

<sup>3)</sup> or disconnect pin 5 (Com) from -U<sub>B</sub>

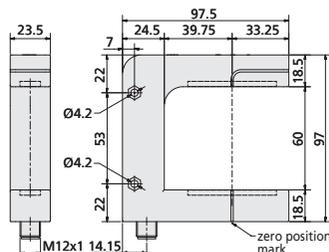
# Technical data



## bks+3/FIU/A



## bks+6/FIU/A



<b>fork width</b>	30 mm	60 mm
<b>fork depth</b>	43 mm	73 mm
<b>working range</b>	≥12 mm (±6 mm)	≥40 mm (±20 mm)
<b>transducer frequency</b>	170 kHz	310 kHz
<b>resolution</b>	<0.003 mm	0.01 mm
<b>reproducibility</b>	±0.1 mm	±0.1 mm
<b>operating voltage U<sub>B</sub></b>	20 to 30 V DC, reverse polarity protection (Class 2)	20 to 30 V DC, reverse polarity protection (Class 2)
<b>voltage ripple</b>	±10 %	±10 %
<b>no-load current consumption</b>	≤60 mA	≤60 mA
<b>housing</b>	zinc die cast chromed, plastic parts: PBT ultrasonic transducer: polyurethane foam, epoxy resin with glass contents	zinc die cast chromed, plastic parts: PBT ultrasonic transducer: polyurethane foam, epoxy resin with glass contents
<b>class of protection to EN 60 529</b>	IP 65	IP 65
<b>type of connection</b>	5-pin M12 initiator plug, brass, nickel-plated	5-pin M12 initiator plug, brass, nickel-plated
<b>controls</b>	Teach-in-button and Teach-in via pin 5	Teach-in-button and Teach-in via pin 5
<b>indicators</b>	LED green: centre LEDs yellow: outside the centre	LED green: centre LEDs yellow: outside the centre
<b>programmable</b>	LCA-2 with LinkControl and IO-Link	LCA-2 with LinkControl and IO-Link
<b>synchronisation</b>	internal synchronisation up to 10 sensors	internal synchronisation up to 10 sensors
<b>operating temperature</b>	+5 to +60 °C	+5 to +60 °C
<b>storage temperature</b>	-40 to +85 °C	-40 to +85 °C
<b>weight</b>	190 g	280 g
<b>response time</b>	5.1 ms	6 ms
<b>measurement cycle time</b>	4 ms	4 ms
<b>time delay before availability</b>	<300 ms	<300 ms
<b>order no.</b>	<b>bks+3/FIU/A</b>	<b>bks+6/FIU/A</b>
<b>analogue output</b>	current output 4 to 20 mA voltage output 0 to 10 V	current output 4 to 20 mA voltage output 0 to 10 V
<b>switching output</b>	short-circuit-proof, switchable rising/falling Push-Pull, U <sub>B</sub> -3 V, -U <sub>B</sub> +3 V, I <sub>max</sub> = 100 mA	short-circuit-proof, switchable rising/falling Push-Pull, U <sub>B</sub> -3 V, -U <sub>B</sub> +3 V, I <sub>max</sub> = 100 mA
	switchable High/Low active; short-circuit-proof	switchable High/Low active; short-circuit-proof

